



Designing Incomplete Hub Location-routing Network in Urban Transportation Problem

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ABSTRACT

In this paper, a comprehensive model for hub location-routing problem is proposed which no network structure other than connectivity is imposed on the backbone (i.e. Network between hub nodes) and tributary networks (i.e. Networks which connect non-hub nodes to hub nodes). This model is applied in public transportation, telecommunication and banking networks. In this model locating and routing is considered simultaneously and it has a multiple allocation strategy to allocate non-hub nodes to hub nodes. In addition, non-hub nodes can connect directly to each other. The objective of the proposed model is minimizing costs of establishing a network and transferring flows. To expedite solving the proposed model and improve the lower bound, which gain from linear relaxation, a number of preprocessing tests and valid inequalities are presented which have relatively good performance in the proposed model. Their performance is analyzed by implementing them on the test problems. Results show that using all preprocessing tests and valid inequalities is the best approach to solve the problem among all proposed approaches in this paper.

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1. INTRODUCTION

Flow of passenger requires a complex connection between origins and destinations. The topology of many to many transportation problems is a significant problem in supply chain network. In this problem, the hub network is designed for servicing people between multiple nodes. Using hubs, a complete network changes to a network with fewer links. Low cost of network construction, flow consolidation and organizing are the advantage of this configuration. Moreover, economies of scale through flows combination are another benefit of using hubs in urban transportation systems.

Originally, the hub location problem was introduced by O'Kelly [1]. Afterwards, he proposed a single allocation hub location quadratic model formulation [2]. The rest of the literature is investigated about closing the formulation of the real-world problems. Other types of hub location consist of hub covering [3], hub center [4] and capacitated hub location problem [5]. Readers

interested in the hub network can read Alumur and Kara [6].

Three assumptions were often considered in the classical hub location: Firstly, the hub network was completely interconnected. Secondly, a discount factor $0 \leq \alpha \leq 1$ was considered in using hub links, and finally, non-hub nodes cannot be directly connected. In the third assumption, direct link between the non-hub nodes is not allowed. These assumptions are relaxed in this research to make close this model to urban transportation problems. These relaxations create an incomplete hub network. Incomplete hub network topology generally is categorized into four classes: tree, ring, special, and general shape. Our hub network lies in the fourth category.

In tree topology, to transport from one hub to the other hub, there is just one way. First time, Kim and Tcha [7] introduced this network. Lee et al. [8] employed the tree shape for designing a digital data service network. Zhang [9] designed tree shape for the single allocation p-hub center problem. Contreras et al. [10] proposed a tight model with a tree hub network for single allocation p-hub median problem. In addition,

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Contreras et al. [11] reduced variables and constraints compared with their previous models.

In the ring topology, there is only one cycle in the hub network and each hub node only links with two hubs. There are few researches in this area of hub networks [12]. Lee et al. [13] suggested a single allocation hub-ring model formulation. Additionally, Chiu et al. [14] proposed a ring structure in hub network problems. Finally, Wang et al. [15] suggested a ring shape in the telecommunication systems.

Hub networks are limited by managers, and it is not the same as the ring and tree shapes. For example, a multiple allocation non-linear model that all hubs should be linked only with one hub was introduced by Wasner and Zapfel [16]. Calik et al. [17] presented a model, which transfers flow from a node to another one and at most four hubs can be used. Alumur et al. [18] presented an incomplete hub network over a single allocation p-hub problem. In addition, besides considering the cost of establishing hub nodes, transfer cost is taken into account.

In the general topology, the form of hub network is defined by model and each structure can be created. In this type, there is no condition over the hub network topology. Therefore, we call it as the general form. Yoon et al. [19] proposed a model of a general topology of hub networks, which did not consider the fixed cost of hubs. Moreover, their model included many variables and constraints. Afterwards, Nickel et al. [20] introduced a different model in this area with many variables and constraints. Then, Yoon and Current [21] presented another model without shipping cost. Glareh and Nickel [22] suggested a reduced model of Nickel et al. [20]. They reduced variables and constraints. All papers in the general topology used multiple strategies.

As already stated, the third basic assumption in the hub location area is the lack of direct connection between non-hubs. It was initially relaxed by Aykin [23, 24]. Sung and Jin [25] proposed another model of direct shipment between non-hubs over multiple allocation strategy. In addition, Nickel et al. [20], Yoon and Current [21] and Catanzaro et al. [26] relaxed this assumption.

To the best of our knowledge, in the extensive literature on the hub location problem, the creating (or maintaining) cost of links between non-hubs and hubs are not considered. However, in urban transportation it should be taken into account. With the lack of attention to this cost, models tend to make more spoke links (i.e. a link between a hub node and a non-hub node). Therefore, a new variable is introduced to establish the spoke link. Furthermore, non-hub direct connections are employed. Because, often there exist direct links between some non-hub nodes which can be used in a cheaper way than routing via hubs. In the next section, a new model is proposed.

2. DESCRIPTION OF THE PROBLEM AND MODEL

In this section, the modeling of the problem under the stated conditions is presented, and then some features of the model will be described. It is assumed that the number of input nodes is N . The elements of N are assumed to represent the origins and destinations and at the same time are potential points for establishing hubs. The aim is to designate some of these nodes as hubs and build a general hub network topology to minimize the total cost included the cost of routing, establishing links between hub nodes, hub node and non-hub nodes, establishing hubs and establishing links between non-hub nodes in the network. Each origin-destination path consists of three or one components. When hubs are used to transshipment, a path contains collections from origin to the first hub, transfer between the first hub and last hub and distribution from the last hub to the destinations. Paths containing only one hub node are also allowed. When hubs are not used in a path, a direct link from origin to destination is employed.

Firstly, parameters and inputs used in the model are introduced. α is assumed as economies of scale, and it uses in inter-hub connections. Transfer cost from node i to j is shown by c_{ij} , and the cost graph is non-directional and satisfy the triangle inequality. w_{ij} shows the amount of flow transshipment between nodes i and j . Costs for establishing inter-hub links between nodes m and k is shown by I_{km} , and J_{ij} is the cost of establishing links between i and j , which at most one of them is the hub. After the introduction of inputs and parameters, variables are introduced. a_{ij}^{km} , e_{ij}^k , f_{ij}^k , g_{ij} , b_{ij} , z_{km} and y_k are binary variables. The following decision variables are considered:

$$a_{ij}^{km} = \begin{cases} 1 & \text{If the flow originated at } i \text{ and destined at } j \text{ is} \\ & \text{routed via hubs } k \text{ and } m \\ 0 & \text{Otherwise} \end{cases}$$

$$b_{ij} = \begin{cases} 1 & \text{If non-hub nodes } i \text{ and } j \text{ are connected to each} \\ & \text{other} \\ 0 & \text{Otherwise} \end{cases}$$

$$e_{ij}^k = \begin{cases} 1 & \text{If the flow originated at the non - hub node } i \\ & \text{and destined at the node } j \text{ is routed via a hub } k \\ 0 & \text{Otherwise} \end{cases}$$

$$f_{ij}^k = \begin{cases} 1 & \text{If the flow originated at the node } i \text{ and destined} \\ & \text{at non-hub node } j \text{ is routed via a hub } k \\ 0 & \text{Otherwise} \end{cases}$$

$$g_{ij} = \begin{cases} 1 & \text{If the node } i \text{ is connected to a node } j \text{ and just} \\ & \text{one of them be a hub node} \\ 0 & \text{Otherwise} \end{cases} \quad \sum_k y_k \geq 2 \quad (12)$$

$$z_{km} = \begin{cases} 1 & \text{If hub nodes } k \text{ and } m \text{ are connected to each} \\ & \text{other} \\ 0 & \text{Otherwise} \end{cases} \quad a_{ij}^{km} + a_{ij}^{mk} \leq z_{km} \quad \forall i, j, k, m, (i \neq j, k \neq m) \quad (13)$$

$$y_k = \begin{cases} 1 & \text{If the node } k \text{ is a hub node} \\ 0 & \text{Otherwise} \end{cases} \quad e_{ij}^k \leq g_{ik} \quad \forall i, j, k, (i \neq j) \quad (14)$$

$$f_{ij}^k \leq g_{kj} \quad \forall i, j, k, (i \neq j) \quad (15)$$

$$b_{ij} - b_{ji} = 0 \quad \forall i, j, (i \neq j) \quad (16)$$

$$g_{ij} - g_{ji} = 0 \quad \forall i, j, (i \neq j) \quad (17)$$

$$z_{km} - z_{mk} = 0 \quad \forall k, m, (k \neq m) \quad (18)$$

$$a_{ij}^{km} \geq 0 \quad \forall i, j, k, m \quad (19)$$

$$e_{ij}^k \geq 0 \quad \forall i, j, k \quad (20)$$

$$f_{ij}^k \geq 0 \quad \forall i, j, k \quad (21)$$

$$b_{ij} \geq 0 \quad \forall i, j \quad (22)$$

$$g_{ij} \geq 0 \quad \forall i, j \quad (23)$$

$$z_{km} \in \{0, 1\} \quad \forall k, m \quad (24)$$

$$y_k \in \{0, 1\} \quad \forall k \quad (25)$$

$$\sum_{m \neq i} a_{ij}^{im} + \sum_{m \neq i} e_{ij}^m + g_{ij} + b_{ij} = 1 \quad \forall i, j, (i \neq j) \quad (2)$$

$$\sum_{m \neq j} a_{ij}^{mj} + \sum_{m \neq j} f_{ij}^m + g_{ij} + b_{ij} = 1 \quad \forall i, j, (i \neq j) \quad (3)$$

$$\sum_{m \neq i, k} a_{ij}^{km} + f_{ij}^m - \sum_{m \neq j, k} a_{ij}^{mk} + e_{ij}^m = 0 \quad (4)$$

$$\forall i, j, k, (i \neq j, i \neq k, j \neq k) \quad (5)$$

$$e_{ij}^k \leq 1 - y_i \quad \forall i, j, k, (i \neq j) \quad (5)$$

$$f_{ij}^k \leq 1 - y_j \quad \forall i, j, k, (i \neq j) \quad (6)$$

$$e_{ij}^k + \sum_{m \neq j, k} a_{ij}^{km} \leq y_k \quad \forall i, j, k, (i \neq j, i \neq k, j \neq k) \quad (7)$$

$$f_{ij}^k + \sum_{m \neq i, k} a_{ij}^{km} \leq y_k \quad \forall i, j, k, (i \neq j, i \neq k, j \neq k) \quad (8)$$

$$g_{ij} + 2a_{ij}^{ij} + \sum_{m \neq i, j} a_{ij}^{im} + \sum_{m \neq i, j} a_{ij}^{mj} \leq y_i + y_j \quad (9)$$

$$\forall i, j, (i \neq j) \quad (9)$$

$$g_{ij} \leq 2 - y_i - y_j \quad \forall i, j, (i \neq j) \quad (10)$$

$$2b_{ij} \leq 2 - y_i - y_j \quad \forall i, j, (i \neq j) \quad (11)$$

Accordingly, a model for HLRNUTP under incomplete backbone network and direct connections between non-hub nodes is proposed:

$$\begin{aligned} \min \quad & \sum_i \sum_j \sum_k \sum_m \alpha c_{km} w_{ij} a_{ij}^{km} + \sum_i \sum_j \sum_k w_{ij} (c_{ik} e_{ij}^k + c_{kj} f_{ij}^k) + \\ & \sum_i \sum_j c_{ij} w_{ij} g_{ij} + \sum_i \sum_j c_{ij} w_{ij} b_{ij} + \sum_k F_k y_k \\ & + \sum_k \sum_{m > k} I_{km} z_{km} + \sum_i \sum_{j > i} J_{ij} (g_{ij} + b_{ij}) \end{aligned} \quad (1)$$

The objective function (1) minimizes four factors in the network design problem. 1) Minimizing transfer costs, which lies in the first, second, third, and the fourth part of the objective function. 2) Minimizing costs of establishing hubs, which lies in the fifth part of the objective function. 3) Minimizing costs of establishing links between hubs that lies in the sixth part of the objective function. 4) Last part of the objective function minimizes costs of establishing spoke links or two non-hub nodes. Constraints (2) and (4) balance the flow on origins-destination nodes and connections between them, respectively. Constraints (5) and (6) ensure that variables e_{ij}^k and f_{ij}^k can take values when node i and j are not hubs. Constraints (7) and (8) guarantee if k is a hub, the flow can pass through it to reach the destination. Using an edge for transferring flow from an origin to a destination depends on the roles of origin and destination nodes (being hub nodes or not) that constraints (9) illustrate it. Constraints (10) assure that g_{ij} can take values if one of the nodes i or j be a hub.

Constraints (11) show that if none of the nodes i and j are not a hub, then b_{ij} can take a value. Constraint (12) guarantees there are at least two hubs. In this case, concept of hubs and use of discount factor makes sense. Constraints (13) ensure that if there is a link between two hubs k and m then a_{ij}^{km} or a_{ij}^{mk} can take a value. Constraints (14) and (15) illustrate that if there is a link between a hub and a non-hub node then it is possible to use this link in non-hub nodes send or receive flows. Constraints (16)-(18) assure that sending path is similar to receiving path because the cost matrix is non-directional. Constraints (19)-(23) guarantee that in the absence of link capacity constraints, flow transfer variables take either zero or one, so there is no need to limit them to binary variables [27]. In the constraints (24) and (25), hub and hub link establishing variables are taken as binary variables. HLRNUTP has $n^4 + 5n^3 + 4n^2 - 2n + 1$ constraints, $n^4 + 2n^3 + 2n^2$ non-negative variables and $n^2 + n$ binary variables, while the model proposed by Nickel et al. [20] has $2n^4 + 3n^3 + 5n^2$ constraints $2n^4$ non-negative variables and $n^2 + n$ binary variables. It shows that the number of constraints and variables in the HLRNUTPP is lower. This model has two main features that expressed as below:

If constraints (26) are added to the HLRNUTP, it will be a single allocation model:

$$\sum_{j \neq i} g_{ij} \leq 1 \quad \forall i \quad (26)$$

If constraints (27) are added to the model, the hub network will change to a tree network, because in tree networks the number of hub links is one unit less than the number of nodes. According to the constraints (18), the right side of constraint (27) is multiplied by 2:

$$\sum_k \sum_{m \neq k} z_{ij} = 2 \sum_k y_k - 2 \quad (27)$$

Accordingly, to the above features, most of existing hub networks, can be produced by using these features. For example, if constraints (26) and (27) are used, the designed network will be similar to models, which Contreras et al. proposed [10, 11]. However, for all origins and destination nodes b_{ij} should be zero ($b_{ij} = 0$). In the next section, a group of valid inequalities will be presented to tighter the model and improve the lower bound, which gain from linear relaxation.

3. VALID INEQUALITY

In this section, six valid inequalities are presented to cut the solution space, which gain from linear relaxation:

$$z_{km} \leq y_k \quad \forall k, m, (k \neq m) \quad (28)$$

$$z_{km} \leq y_m \quad \forall k, m, (k \neq m) \quad (29)$$

Proposition 1. Inequalities (28) and (29) are valid for the HLRNUTP.

Proof A link will connect two hubs k and m when only both of them are hubs simultaneously. It should be noted that these inequalities were not considered as constraints in the model, because the combination of constraints (5), (9) and (13) satisfy (28) and (29).

$$\sum_{j \neq ik \neq j} \sum e_{ij}^k \leq (N-2)(1-y_i) - \sum_{j \neq i} b_{ij} \quad \forall i \quad (30)$$

$$\sum_{i \neq jk \neq i} \sum f_{ij}^k \leq (N-2)(1-y_j) - \sum_{i \neq j} b_{ij} \quad \forall j \quad (31)$$

Proposition 2. Inequalities (30) and (31) are valid for the HLRNUTP.

Proof If node i was a non-hub node and was not connected to any other non-hub nodes directly, the maximum amount that $\sum_{j \neq ik \neq j} \sum e_{ij}^k$ can take is $N-2$,

because $j \neq i$, $k \neq j$ and each node can connect to all hub nodes. However, if this node has direct connections to all other non-hub nodes then the number of connections must be subtracted from $N-2$. Due to this, the maximum value of the expression is shown in inequalities (30). For the inequalities (31), the same is true.

$$\sum_i \sum_{j \neq i} g_{ij} \geq 2(N - \sum_k y_k) \quad (32)$$

Proposition 3. Inequalities (32) are valid for the HLRNUTP.

Proof As mentioned, g_{ij} shows the connection between hub and non-hub node. If the problem is single allocation, the sum of these variables takes its minimum value. So, the number of links is $N - \sum_k y_k$ that is exactly equal to the number of non-hub nodes, but according to constraints (17), this value must be doubled.

$$\sum_{m \neq k} z_{km} \geq y_k \quad \forall k \quad (33)$$

Proposition 4. Inequalities (33) are valid for the HLRNUTP.

Proof If the node k is hub then due to constraints (2)-(12), it must be linked at least to another hub. In inequalities (33), if k was hub, $\sum_{m \neq k} z_{km} \geq 1$ will satisfy.

$$\sum_{m \neq k} a_{ij}^{km} \leq y_k \quad \forall i, j, k, (i \neq j) \quad (34)$$

$$\sum_{k \neq m} a_{ij}^{km} \leq y_m \quad \forall i, j, m, (i \neq j) \quad (35)$$

Proposition 5. Inequalities (34) and (35) are valid for the HLRNUTP.

Proof As the variable a_{ij}^{km} is defined, k and m should be hubs. Therefore, to send flow from origin i to destination j through nodes k and m , they must be hubs to send or receive flow through other hubs. This is shown in inequalities (34) and (35).

4. COMPUTATIONAL STUDY

In this section, to simplify the calculations, some preprocessing tests are introduced. Then, performances of the model, preprocessing tests and valid inequalities have been analyzed using the data that presented below. Equations (36)-(38) can process before solving the problem to reduce its computational time.

$$g_{ii} = 0 \quad \forall i \quad (36)$$

$$e_{ik}^k = 0 \quad \forall i, k \quad (37)$$

$$f_{ik}^k = 0 \quad \forall i, k \quad (38)$$

4. 1. Test Data In this section, data from Australia Post (AP), and Civil Aeronautics Board, which is known as CAB is used. CAB data has been proposed by O’Kelly [1] in location literature and it has 25 nodes. Subsets of 5, 10, 15, and 20 of this data are defined in the literature and have been used in this paper. Australia Post has been proposed by Ernst and Krishnamoorthy [28]. In this data, maximum number of nodes is 200 and the flow between these nodes is asymmetric. They described how to generate different problems from 200 nodes. In this paper, the data of 10, 15 and 20 for AP data is used. Because solving large problems takes too longer time than our assumption (4800 seconds), large data have not been analyzed. 0.5, 0.7 and 0.9 are selected for α . Costs of establishing hub nodes for the CAB and AP data are considered 20000000 and 5000, respectively. In addition, $I_{km} = 5000c_{km}$, $J_{ij} = 3000c_{ij}$ are considered for CAB data and $I_{km} = 200c_{km}$, $J_{ij} = 100c_{ij}$ are considered for AP data. In this paper, problems are shown as (data name. number of nodes. $10 \times \alpha$). For

example AP. 10. 7 means AP data is used, which has 10 nodes and α is considered 0.7.

4. 2. Performance of Preprocessing Tests and Valid Inequalities

In this section, problems are solved in eight different approaches to examine the performance of proposed preprocessing tests and valid inequalities. These approaches are defined as below:

- 1) Without any preprocessing tests and valid inequalities.
- 2) Considering preprocessing tests.
- 3) Considering valid inequalities (28) and (29).
- 4) Considering valid inequalities (30) and (31).
- 5) Considering valid inequalities (32).
- 6) Considering valid inequalities (33).
- 7) Considering valid inequalities (34) and (35).
- 8) Considering all preprocessing tests and valid inequalities.

Computational results are shown in Table 1, Table 2 and Table 3. These tables show the performance of the gap between lower bound and optimal solution ($100 \times (Obj - LB)/LB$), computation time and the number of nodes that used in CPLEX 12, respectively. The columns of the tables show the results of these eight approaches. Moreover, for showing the performance of these eight approaches are presented in Figures 1, 2 and 3.

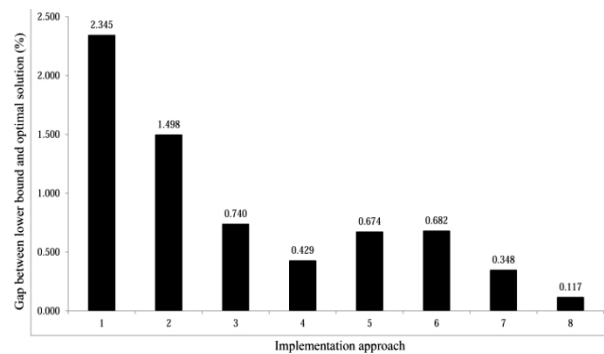


Figure 1. Average difference between lower bound and optimal solution by using preprocessing tests and valid inequalities

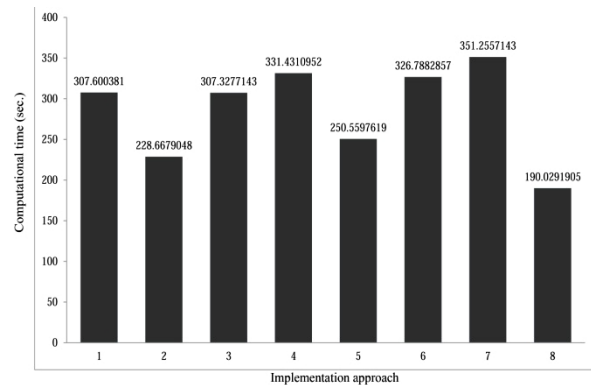


Figure 2. Average computation time using preprocessing tests and valid inequalities

TABLE 1. Distance between lower bound and optimal solution (%)

Problem name	Obj	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
CAB.5.5	181813613.940	8.280	8.280	8.280	3.177	4.218	4.218	1.008	0.142
CAB.5.7	197536151.516	3.341	3.341	1.306	0.354	2.543	2.555	0.910	0.000
CAB.5.9	208846921.664	1.835	1.835	0.501	0.409	0.803	0.803	0.501	0.407
CAB.10.5	552178664.502	2.786	2.786	0.135	0.000	0.518	0.518	0.000	0.000
CAB.10.7	654758680.717	4.893	4.893	0.089	0.000	0.908	0.908	0.000	0.000
CAB.10.9	704606804.884	0.627	0.627	0.039	0.000	0.061	0.061	0.039	0.000
AP.10.5	83070.531	2.147	1.463	1.019	0.969	0.844	1.019	0.948	0.192
AP.10.7	87583.425	3.860	2.896	1.406	1.406	1.327	1.406	1.406	0.534
AP.10.9	90683.985	2.365	1.629	1.222	1.222	1.213	1.117	1.222	0.253
CAB.15.5	1534117270.580	0.152	0.152	0.052	0.000	0.152	0.152	0.000	0.000
CAB.15.7	1953618380.467	0.058	0.058	0.000	0.005	0.058	0.058	0.000	0.000
CAB.15.9	2309141263.790	0.047	0.047	0.047	0.047	0.047	0.047	0.047	0.047
CAB.20.5	3105531710.571	0.028	0.028	0.028	0.028	0.028	0.028	0.023	0.023
CAB.20.7	4094611708.218	0.102	0.102	0.102	0.098	0.102	0.102	0.096	0.096
CAB.20.9	5009268462.858	0.030	0.030	0.000	0.004	0.030	0.030	0.000	0.000
AP.20.5	102310.008	2.300	0.187	0.000	0.000	0.000	0.000	0.000	0.000
AP.20.7	108198.250	4.472	1.953	0.235	0.211	0.235	0.227	0.046	0.046
AP.20.9	113420.332	1.889	1.119	1.045	1.045	1.045	1.045	1.045	0.704
CAB.25.5	4635198134.409	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CAB.25.7	6233477303.842	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CAB.25.9	7780980662.224	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.013

TABLE 2. Computational time (s)

Problem name	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
CAB.5.5	0.116	0.290	0.100	0.104	0.143	0.130	0.192	0.075
CAB.5.7	0.179	0.267	0.170	0.172	0.177	0.183	0.095	0.072
CAB.5.9	0.235	0.168	0.086	0.187	0.171	0.169	0.165	0.181
CAB.10.5	1.252	1.241	1.039	1.424	1.244	1.360	1.308	1.275
CAB.10.7	1.483	1.226	1.174	2.230	1.128	1.057	0.848	1.254
CAB.10.9	1.801	1.234	1.184	1.427	1.177	1.160	1.211	1.623
AP.10.5	4.403	3.073	3.620	4.279	4.061	3.174	4.676	4.792
AP.10.7	4.038	5.032	4.389	8.113	7.374	3.596	5.790	4.925
AP.10.9	4.359	5.936	3.310	4.417	3.587	4.247	5.647	4.116
CAB.15.5	10.207	8.403	6.151	13.175	8.537	8.388	11.057	10.875
CAB.15.7	11.139	10.552	10.043	10.873	11.662	11.435	9.213	8.145
CAB.15.9	23.750	26.566	19.691	26.007	12.602	20.680	13.802	16.291
CAB.20.5	61.597	58.604	56.642	62.700	57.191	56.040	59.651	55.241
CAB.20.7	164.223	187.789	196.646	192.361	160.398	154.030	120.966	130.528
CAB.20.9	124.228	126.530	116.210	128.217	111.837	109.784	59.604	96.524
AP.20.5	1584.739	1035.335	1467.420	1461.464	1160.595	1390.244	1830.550	1102.832
AP.20.7	1693.521	1088.451	1357.377	1788.812	1323.776	1772.474	1825.480	887.665
AP.20.9	2185.531	1721.468	2673.873	2363.594	1843.574	2750.690	2851.304	1225.601
CAB.25.5	40.053	36.671	40.841	42.841	45.651	35.527	32.217	39.570
CAB.25.7	63.512	51.757	61.571	69.783	59.408	58.514	63.361	61.889
CAB.25.9	479.242	431.433	432.345	777.871	447.462	479.672	479.233	337.139

TABLE 4. Results of optimal network structure

Problem name	Hub	Hub-link	Spoke link	Link between non-hub nodes	Problem name	Hub	Hub-link	Spoke link	Link between non-hub nodes
CAB.5.5	2	1	4	3	CAB.15.9	6	9	24	7
CAB.5.7	2	1	5	3	CAB.20.5	18	18	36	0
CAB.5.9	2	1	4	1	CAB.20.7	16	38	19	1
CAB.10.5	6	8	8	3	CAB.20.9	11	22	31	4
CAB.10.7	5	5	11	4	AP.20.5	3	2	17	0
CAB.10.9	2	1	11	9	AP.20.7	3	2	19	0
AP.10.5	3	2	9	1	AP.20.9	3	2	20	0
AP.10.7	2	1	9	5	CAB.25.5	24	59	2	0
AP.10.9	2	1	10	4	CAB.25.7	24	63	2	0
CAB.15.5	13	24	13	0	CAB.25.9	15	38	35	3
CAB.15.7	11	23	15	1					

TABLE 3. Number of nodes

Problem name	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
CAB.5.5	1	2	0	0	2	1	0	0
CAB.5.7	5	5	3	0	0	5	0	0
CAB.5.9	0	4	0	4	0	0	3	0
CAB.10.5	0	0	0	0	0	0	0	0
CAB.10.7	0	0	0	0	0	0	0	0
CAB.10.9	0	0	0	0	0	0	0	0
AP.10.5	5	5	7	7	7	3	7	3
AP.10.7	7	7	5	7	7	5	7	3
AP.10.9	5	5	5	5	5	5	5	3
CAB.15.5	0	0	0	0	0	0	0	0
CAB.15.7	0	0	0	0	0	0	0	0
CAB.15.9	5	3	3	5	0	3	3	3
CAB.20.5	0	0	0	0	0	0	0	0
CAB.20.7	3	5	5	3	5	3	3	4
CAB.20.9	0	0	0	0	0	0	0	0
AP.20.5	0	0	0	0	0	0	0	0
AP.20.7	5	3	5	7	3	7	5	3
AP.20.9	9	7	9	9	9	9	9	7
CAB.25.5	0	0	0	0	0	0	0	0
CAB.25.7	0	0	0	0	0	0	0	0
CAB.25.9	0	0	0	0	0	0	0	0

4. 3. Performance Study Figures 1, 2 and 3 show that the best approach to solve the problem is using all preprocessing tests and valid inequalities (approach eight). Approach eight's lower bound is twenty times less than approach one's. Inequalities (38) and (39) have the most effect on improving lower bound, but these inequalities increase computational times. Approach eight has a 38% improve on computational time compared with approach one. In fact, approach eight solved test problems 1.68 times faster. In addition, CPLEX uses fewer nodes to solve the problem in average.

Table 4 presents the number of hub nodes and links in the optimal solutions. This table shows that as α increases, tendency to establish hub nodes decreases. In this case, with 86% probability, the number of links between non-hub nodes will not reduce. Therefore, managers can analyze the problem based on α values in terms of the number of hub nodes to decide better. According to Table 2, computational times for two data with 20 nodes are quite different; one reason for this difference is the number of hub nodes in the optimal solution. As the number of hub nodes increases, the computational time decreases.

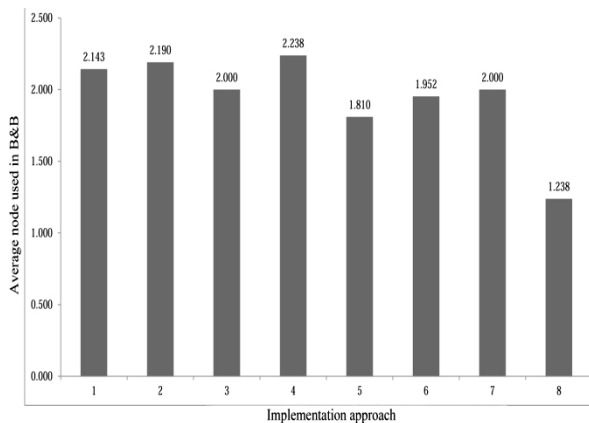


Figure 3. Average number of nodes that used for implementing different approaches

5. CONCLUSION AND FUTURE WORK

In this study, a comprehensive and flexible model for hub location- routing problems is provided. In addition to its application in the transportation industry, it can also be used in telecommunication networks and banking. To expedite solving the HLRNUTP, a number of preprocessing tests and valid inequalities are presented which have relatively good performance in the HLRNUTP. The contributions of this paper are as follows:

- Propose a model with flexible network. The backbone network is incomplete and the model

allows establishing direct links between non-hub nodes.

- Despite existing works in the literature, objective function of the HLRNUTP includes the cost of routing, hub location and establishing links between hub nodes, hub node and non-hub nodes and non-hub nodes.
- A number of valid inequalities presented for model stability, improving lower bound, which obtained from linear relaxation, and decreasing computational time.

It can be concluded that the proposed model is a good approximation for hub location routing problem's applications in the real world. In addition, using all presented preprocessing tests and valid inequalities decreases computational time and improves lower bound. Future researches could concentrate on hub capacities and connections between hub nodes.

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Designing Incomplete Hub Location-routing Network in Urban Transportation Problem

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در این مقاله، مدلی جامع برای مسئله مکان‌یابی-مسیریابی محور ارائه شده است که ساختاری به غیر از ارتباط نقاط با هم به شبکه تحمیل نشده است. این مدل در شبکه‌های حمل و نقل عمومی، شبکه‌های مخابراتی و شبکه‌های بانکی کاربرد دارد. در این مدل علاوه بر مکان‌یابی و مسیریابی همزمان، از استراتژی تخصیص چندگانه برای اتصال بین غیر محورها و محورها به‌کارگیری شده است. همچنین غیر محورها هم می‌توانند به طور مستقیم ارتباط داشته باشند. هدف از این مدل، کمینه‌سازی هزینه‌های ایجاد شبکه و انتقال جریان در شبکه می‌باشد. جهت تسریع در حل مدل و بهبود حد پایین ناشی از آزاد سازی خطی مدل، تعدادی نامساوی معتبر و پیش پردازش، ارائه شده است. با توجه به پیاده‌سازی آن‌ها به روی مسئله‌های نمونه موجود در ادبیات تحقیق، عملکردشان مورد سنجش قرار گرفته است. نتایج نشان می‌دهد که استفاده از تمامی نامساوی‌ها و پیش پردازش‌ها بهترین روش حل در بین روش‌های حل دیگر پیاده سازی شده این پژوهش خواهد بود.

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